

# **DOAS Equipment Screen Assembly**

This guide will provide step by step instructions to install the optional equipment screen on the Paragon DOAS unit.

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#### INTRODUCTION

#### Information

This guide will provide step by step instructions to install the optional equipment screen on the Paragon DOAS unit.

#### **Key Points**

- There are multiple configuration options available that may cause slight differences however the general procedure is the same.
- Keep aesthetics in mind during the installation to assure that the final product looks professionally installed and complete.
- Ensure, throughout the installation, all parts are being installed and secured level.
- The equipment screen assembly is not Miami Dade code rated.
- If unit is not installed with an ERV, mount support braces directly to DOAS end rails.

#### Safety

- Appropriate PPE (personal protective equipment) should be worn when servicing this unit.
- Utilize lockout/tagout procedures when applicable.
- Exposed moving parts can cause severe injury.



# **TOOLS:**

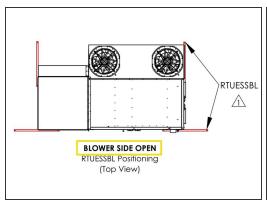
- 1/4" Hex Impact Driver (1)
- 3/8" Hex Nut Driver (1)
- Caulk Gun Manual (1)
- Level (1)
- Step ladder (1)
- Tape Measure (1)

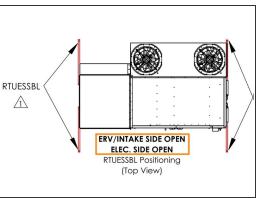


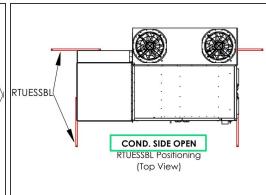
#### **PARTS:**

- Sil-Bond RTV 4500 (Aluminum Silicone)(1)
- 1/4"-14 x 1-1/4" Self-Drilling Screw w/ Rubber Washer (200)

# **Step 1** — **Positioning of Long Support Braces**





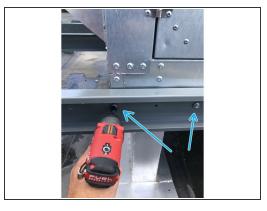


- Position long support brace (RTUESSBL) in the desired configuration as shown.
- Blower side open.
- Intake side open.
- Condenser side open.

# **Step 2 — Install Long Support Braces**

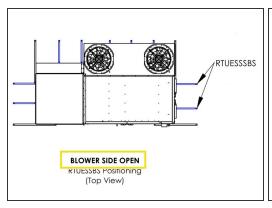


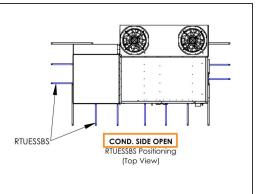


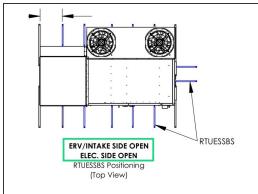


- Ensure all RTUESSBL are aligned flush with the bottom of unit base rail and level.
- Position the RTUESSBL so that it extends 24.5" out from the end of the unit base rail.
- Secure RTUESSBL to end rail using 1/4-14x1 1/4" self tapping screws with washer (A0005676).
  - (i) Ensure every available mounting hole is fastened. (minimum 3 holes).

# Step 3 — Positioning of short support braces

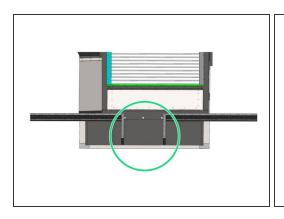






- Position short support brace (RTUESSBS) in the desired configuration as shown.
- Blower side open.
- Condenser side open.
- Intake side open.

# Step 4 — Install short support braces

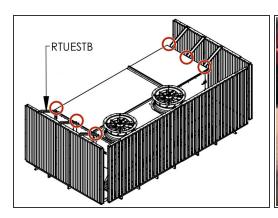






- Ensure all short support braces (RTUESSBS) are aligned flush with the bottom of unit base rail and level as shown.
- Evenly space the short support braces (RTUESSBS) in between the long support braces (RTUESSBL) previously installed on the ends. The short support braces will be spaced approximately 20" apart.
  - (i) Quantities of short support braces (RTUESSBS) installed between the long support braces (RTUESSBL) will vary with unit size and screen configuration. See chart with quantities above.
- Secure short support braces to unit end rail using 1/4-14x1 1/4" self tapping screws with washer (A0005676).

### Step 5 — Install top braces

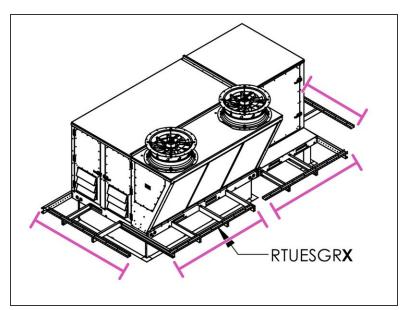


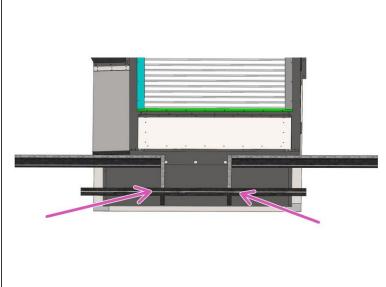




- Mark out location for top braces (RTUESTB) on unit lid so that each wall panel will be supported by at least one top brace.
- Install top braces (RTUESTB) using 1/4-14x1 1/4" self tapping screws with washer (A0005676), secure RTUESTB to unit lid.
  - *The top braces on the unit ends will need to be installed about 2" to 3" in from the corner to avoid the rivets that secure the unit lid.*
- Apply silicone sealant to all penetrations made to the DOAS metal surfaces to prevent water infiltration.

# Step 6 — Position bottom guide rails

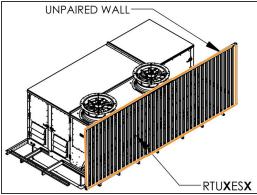




- Position guide rails (RTUESGRX) on installed support braces.
  - Do not secure guide rails to support braces yet as they may have to shift left or right for correct positioning of screen walls.

### Step 7 — Install screen sections (Step 1 of 3)



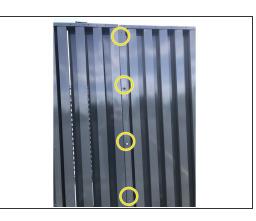




- Layout screen sections needed for each side in the order they will be installed.
- Start by installing the unpaired wall screen sections first.
  - (i) Ensure unpaired wall is centered to the DOAS unit.
- Set screen section in place by inserting the bottom into the bottom guide rail.

# Step 8 — Install screen sections (Step 2 of 3)





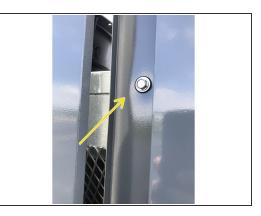


- Use the previously installed top brace (RTUESTB) to temporarily hold the screen section in place with a 1/4-14x1 1/4" self tapping screw with washer (A0005676).
- Continue installing remaining screen sections for the unpaired wall. Align RTUXESX pilot holes and secure using 1/4-14x1 1/4" self tapping screws with washer (A0005676).
- Secure screen sections (RTUXESX) sections to bottom guide rails (RTUESGRX) using 1/4-14x1
   1/4" self tapping screws with washer (A0005676). Mount hardware, from bottom, through support brace pilot holes.

### Step 9 — Install screen sections (Step 3 of 3)

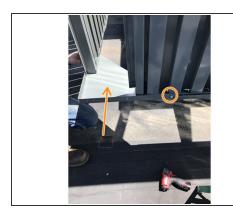






- Install top guide rails RTUESGRX and top braces (RTUESTB) atop RTUXESX. Using 1/4-14x1
   1/4" self tapping screws with washer (A0005676), secure RTUESTB to RTUXESX by sandwiching RTUESGRX. Secure RTUESTB to unit lid.
- The screen sections (RTUXESX) will be affixed directly to the condenser cabinet lid when the condenser side is hidden.
  - (i) Repeat step 7,8,9 for the two remaining sides. Align perpendicular screen walls (RTUXESX) flush to allow for corner assembly installation.
- To align these walls the installer will have to remove the hardware that was temporarily securing the RTUXESX in step 8.

## Step 10 — Install corners





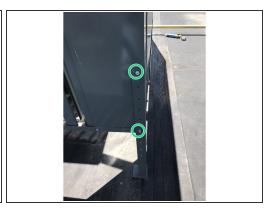


- Install and secure bottom corner cap (RTUESCRNC) using 1/4-14x1 1/4" self tapping screws with washer (A0005676).
- Install corner (RTUXESCRN). RTUXESCRN to RTUXESX using 1/4-14x1 1/4" self tapping screws with washer (A0005676). Secure using center pilot hole on corner.
- Install top corner cap (RTUESCRNC). Ensure RTUESCRNC lies level atop RTUXESX. Secure RTUESCRNC over RTUXESCRN to RTUXESX using 1/4-14x1 1/4" self tapping screws with washer (A0005676).
  - (i) Secure top and bottom corner caps as shown above.

### Step 11 — Install adjustable legs





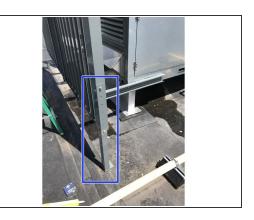


- Using a bubble level, ensure the screen panels (RTUXESX) are flush and plumb.
- Install adjustable legs (ADJUST-A-LEG 60") to corner assembly.
- Confirm the top and bottom holes of the adjustable leg are fastened.

# **Step 12 — Install Flange Caps**







- Install flange caps (RTUXESFC) to any open RTUXESX ends.
- Secure flange caps using 1/4-14x1 1/4" self tapping screws with washer (A0005676).
- Repeating step 11, install (ADJUST-A-LEG 60") to the RTUXESFC.

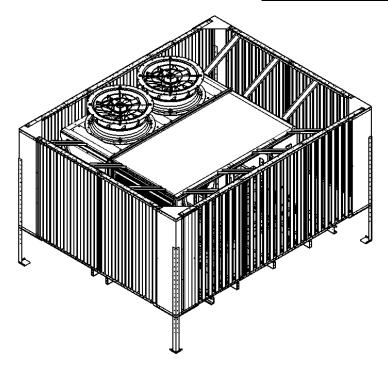
# Step 13 — Installation review

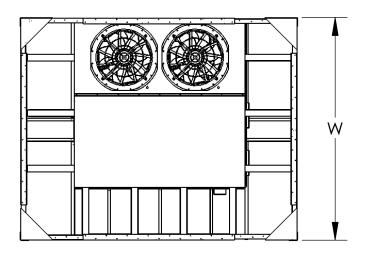


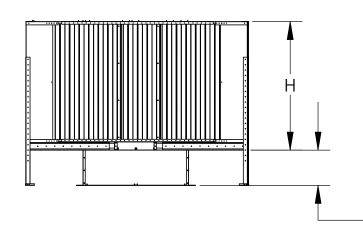


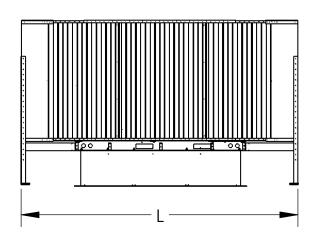
- Ensure all parts are secured level and plumb.
- Ensure equipment screen assembly is secure and does not move freely when installed.
- Ensure that the equipment screen fasteners are all evenly spaced for each panel.

#### **ROOFTOP UNIT EQUIPMENT SCREEN ASSEMBLY**









RTU EQUIPMENT SCREEN ASSEMBLY SPECIFICATIONS*							
SIZE	TONNAGE	Weight - 2 long sides, 1 short side (LBS)	Weight - 2 short sides, 1 long side (LBS)	DIM "H"	DIM "L"	DIM "W"	DIM "C"
2	8,10	413	379 1/2	56 3/4	128 1/4	104 1/4	(CURB HEIGHT - 3 1/2)
3	12.5,15,20	592	518	64 3/4	146	114 1/2	(CURB HEIGHT - 4)
4	22,25,30	666 1/2	638 1/2	80	185	136	(CURB HEIGHT - 4 1/2)

- NOTES:
  1. Equipment screen assembly fully mounted on roof to unit
  2. White epoxy coating standard.
  3. Full unit dimensions available by request.